| FUZETEC TECHNOLOGY CO., LTD. | NO. | PQ04-35E | | Ε |
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Surface Mountable PTC Resettable Fuse: FSMD 050-R

1. Summary

- (a) RoHS Compliant & Halogen Free
- (b) Applications: All high-density boards
- (c) Product Features: Small surface mountable, Solid state, Faster time to trip than standard SMD devices, Lower resistance than standard SMD devices
- (d) Operation Current: 500mA (e) Maximum Voltage: 16V
- (f) Temperature Range : -40°C to 85°C

2. Agency Recognition

File No. E211981 UL: C-UL: File No. E211981 TÜV: File No. R50004084

3. Electrical Characteristics (23°C)

| Part | Hold | Trip | Rated | Max | Typical | Max Time to Trip | | Resis | tance |
|-----------|---------|---------|-----------|---------|---------|------------------|------|-------|-------|
| Number | Current | Current | Voltage | Current | Power | Current | Time | RMIN | R1MAX |
| Nulliber | IH, A | IT, A | VMAX, VDC | Імах, А | Pd, W | Amp | Sec | Ohms | Ohms |
| FSMD050-R | 0.50 | 1.00 | 16 | 100 | 8.0 | 8.0 | 0.15 | 0.15 | 1.00 |

I_H=Hold current-maximum current at which the device will not trip at 23 °C still air.

I_T=Trip current-minimum current at which the device will always trip at 23° still air.

V_{MAX}=Maximum voltage device can withstand without damage at it rated current.(I MAX)
I_{MAX}= Maximum fault current device can withstand without damage at rated voltage (V MAX).

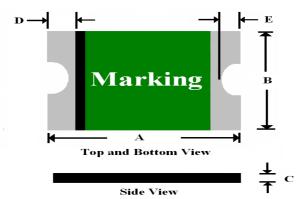
Pd=Typical power dissipated-type amount of power dissipated by the device when in the tripped state in 23°C still air environment. R_{MIN}=Minimum device resistance at 23°C prior to tripping.

R₁M_{AX}=Maximum device resistance at 23°C measured 1 hour after tripping or reflow soldering of 260°C for 20 seconds.

Termination pad characteristics

Termination pad materials: Pure Tin

4. FSMD Product Dimensions (Millimeters)

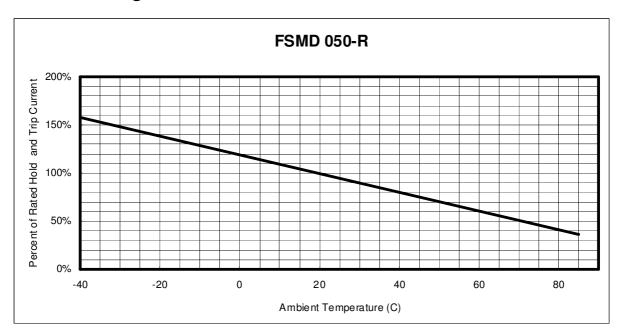


| Part A | | 4 | В | | С | | D | | E | |
|-----------|------|------|------|------|------|------|------|------|------|------|
| Number | Min | Max |
| FSMD050-R | 4.37 | 4.73 | 3.07 | 3.41 | 0.35 | 0.65 | 0.30 | 0.95 | 0.25 | 0.65 |

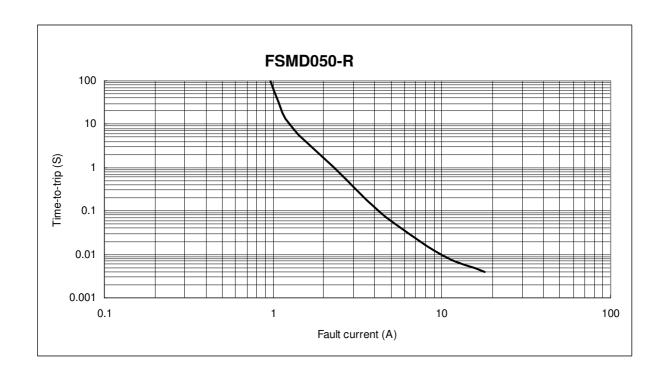
NOTE: Specification subject to change without notice.

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5. Thermal Derating Curve



6. Typical Time-To-Trip at 23℃



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7. Material Specification

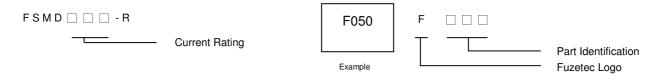
Terminal pad material: Pure Tin

Soldering characteristics: Meets EIA specification RS 186-9E, ANSI/J-std-002 Category 3

8. Part Numbering and Marking System

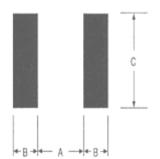
Part Numbering System

Part Marking System



9. Pad Layouts . Solder Reflow and Rework Recommendations

The dimension in the table below provide the recommended pad layout for each FSMD1812 device



| Pad dimensions (millimeters) | | | | | | | |
|-------------------------------------|------|------|------|--|--|--|--|
| Device A B C Nominal Nominal Nomina | | | | | | | |
| FSMD050-R | 3.45 | 1.78 | 3.50 | | | | |

| Profile Feature | Pb-Free Assembly |
|--------------------------------------|------------------|
| Average Ramp-Up Rate (Tsmax to Tp) | 3 °C/second max. |
| Preheat : | |
| Temperature Min (Tsmin) | 150 ℃ |
| Temperature Max (Tsmax) | 200 ℃ |
| Time (tsmin to tsmax) | 60-180 seconds |
| Time maintained above: | |
| Temperature(T _L) | 217 ℃ |
| Time (t _L) | 60-150 seconds |
| Peak/Classification Temperature(Tp): | 260 ℃ |
| Time within 5℃ of actual Peak : | |
| Temperature (tp) | 20-40 seconds |
| Ramp-Down Rate : | 6 °C/second max. |
| Time 25 ℃ to Peak Temperature : | 8 minutes max. |

Note 1: All temperatures refer to of the package, measured on the package body surface.

Solder reflow

- Due to "Lead Free" nature, Temperature and Dwelling time for the soldering zone is higher than those for Regular. This may cause damage to other components.
- 1. Recommended max past thickness > 0.25mm.
- Devices can be cleaned using standard methods and aqueous solvent.
- 3. Rework use standard industry practices.
- 4. Storage Envorinment : < 30°C / 60%RH

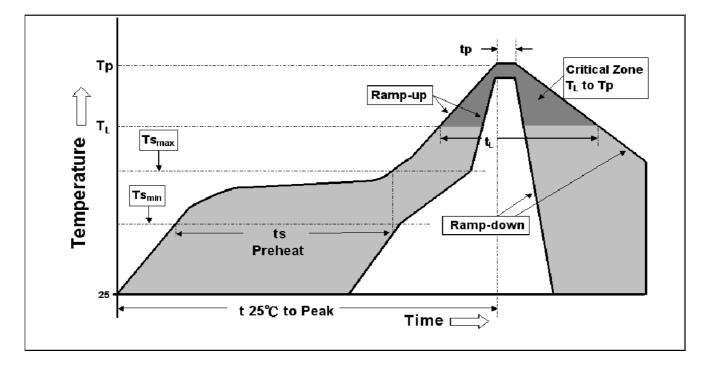
Caution:

- If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.
- 2. Devices are not designed to be wave soldered to the bottom side of the board.

NOTE: Specification subject to change without notice.

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Reflow Profile



Warning: -Operation beyond the specified maximum ratings or improper use may result in damage and possible electrical arcing and/or flame.



- -PPTC device are intended for occasional overcurrent protection. Application for repeated overcurrent condition and/or prolonged trip are not anticipated.
- -Avoid contact of PPTC device with chemical solvent. Prolonged contact will damage the device performance.