

APPROVAL SHEET



CUSTOMER: _____

DESCRIPTION: HC-49/U 1.8432MHz Quartz Crystal Resonator

MANUFACTURER PART NO.: FTX1.8432M20U

CUSTOMER PART NO.: _____

USED IN MODEL : _____

REVISION A1

承 认 APPROVAL		
工程部 TECHNOLOGY DEPT.	品质部 QUALITY DEPT.	采购部 PURCHASING DEPT.

Date: September 19, 2017

<u>Rev</u>	<u>Revise page</u>	<u>Revise contents</u>	<u>Date</u>	<u>Ref.No.</u>	<u>Reviser</u>
A1	ALL	Initial released		N/A	DavidJiang

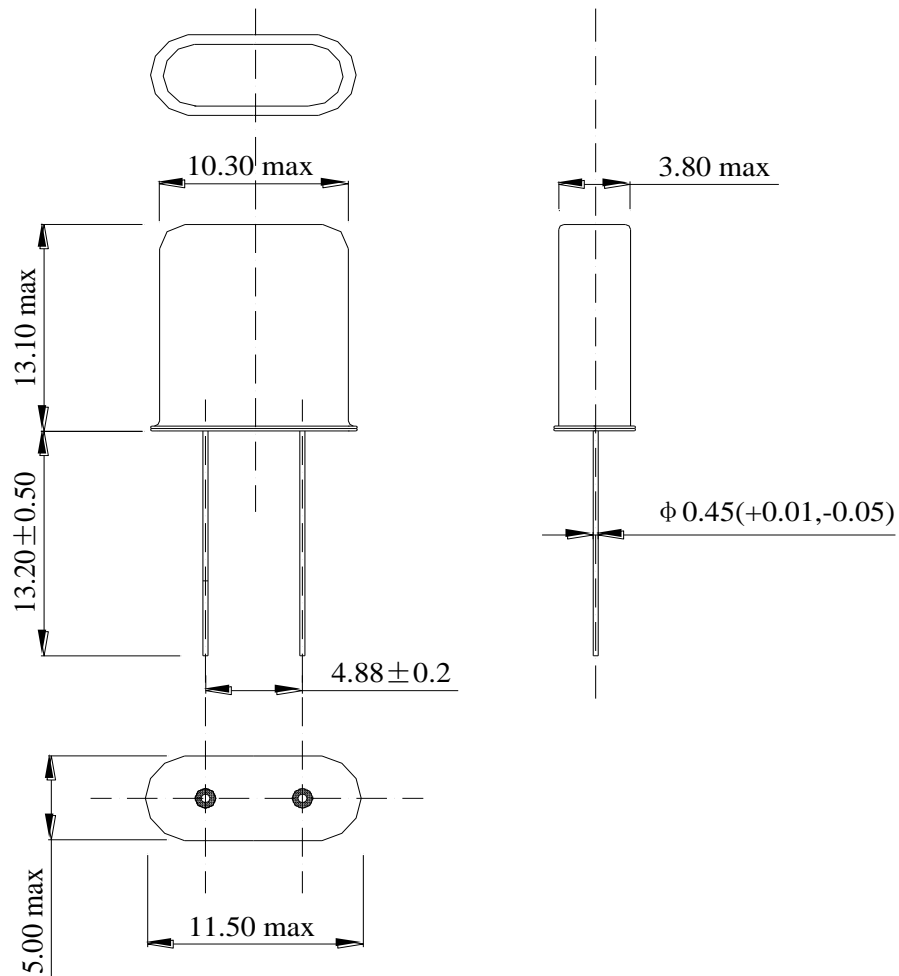
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1. QUARTZ CRYSTAL UNIT SPECIFICATION

1.1 Frequency:	1.8432MHz
1.2 Mode of Oscillation	AT Fundamental
1.3 Holder type :	HC-49/U
1.4 Frequency tolerance:	±30ppm at 25°C
1.5. Equivalent resistance (Rr):	300Ω Max.
1.6 Operating temperature range:	-20°C To +70°C
1.7 Storage temperature range:	-40°C To +85°C
1.8. Frequency stability:	±30ppm at -20°C To +70°C
1.9 Loading capacitance (CL) :	20pF
1.10 Drive level (DL):	100 uW Typical
1.11 Shunt Capacitance (C0):	7.0pF MAX
1.12 Insulation resistance (IR) :	More than 500M ohms at DC 100V
1.13 Circuit:	Measured in S&A 250B
1.14 Aging:	±5 ppm Max (+25°C 1 st Year)
1.15 Dimensions and marking	Refer to page.3
1.16 Other	RoHS Compliant (Pb free)

2. MARKING & DIMENSIONS

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*Marking should be printed as following:

Logo, Nominal Frequency

Logo:

Nominal Frequency: (ex. 8.000 MHz)

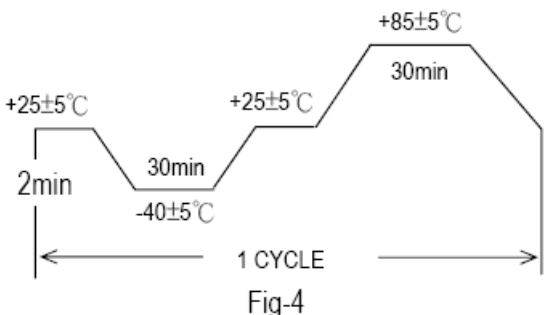
Marking: Laser marking or Ink marking.

3.MECHANICAL/ENVIRONMENTAL CHARACTERISTICS

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NO.	项 目 ITEM	条 件 CONDITIONS	规 格 SPECIFICATIONS
3.1	漏气试验 Leaking Test	完全浸入 90±3℃热水中 3 分钟。 Fully immersed into hot water at 90°C ±3°C for 3 minutes.	无气泡存在 no air bubble are visible.
3.2		用氦质谱仪测试或加压测绝缘电阻 Take measurements with a helium leakage detector, or measure insulation resistance under pressure.	$1 \times 10^{-8} \text{ Pa.m}^3 / \text{s}$ Max or $IR \geq 500 \text{ M}\Omega$
3.3	跌落试验 Drop Test	高度 75cm, 自由落体于 3cm 木板上, 6 次 Dropping 6 times from the height of 75 cm onto hard wooden board of thickness more than 30mm.	频率变化±5ppm 以内, 电阻变化 15% 以内 The crystal must meet: $\Delta f \leq \pm 5 \text{ ppm}$ $\Delta R \leq 15\%$
3.4	振动试验 Vibration Test	频率 10~55Hz, 振幅 1.5mm, 时间 1.5 分钟循环, 在 XYZ 方向各 2 小时。 Vibration Frequency: 10~55Hz Cycle: 1.5 Min. Amplitude: 1.5mm P-P. Direction: X.Y.Z Time: 2 Hours / Each Direction	频率变化±5ppm 以内, 电阻变化 15% 以内 The crystal must meet: $\Delta f \leq \pm 5 \text{ ppm}$ $\Delta R \leq 15\%$
3.5	可 焊 性 Solderability Test	从引线末端至距底部 2mm 处放入 230℃ ±5℃ 焊槽内,时间: 5±0.5 秒。 The terminal lead wire is to be soaked in a 230°C ±5°C tin trough for 5±0.5 seconds.	沾锡面≥90%.频率变化±5ppm 以 内,电阻变化 15% 以内 Tin over the wire ≥90% The crystal must meet: $\Delta f \leq \pm 5 \text{ ppm}$ $\Delta R \leq 15\%$
3.6	耐低温性 Low Temperature Enduring	在 -40℃ ±3℃ 下,放置 96 小时,取出后在常温下恢复 2 小时。 The samples crystal is to be tested after being placed in the environment of -40C ±3°C for 96 hours, and recovered to room temperature for 2 hours.	频率变化±5ppm 以内, 电阻变化 15% 以内 The crystal must meet: $\Delta f \leq \pm 5 \text{ ppm}$ $\Delta R \leq 15\%$
3.7	耐高温性 High Temperature Enduring	在 +85℃ ±3℃ 下放置 96 小时,取出后在常温下恢复 2 小时。 The samples crystal is to be tested after being heated at +85 ±3°C for 96 hours, and cooled to room temperature for 2 hours.	频率变化±5ppm 以内, 电阻变化 15% 以内 The crystal must meet: $\Delta f \leq \pm 5 \text{ ppm}$ $\Delta R \leq 15\%$

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3.8	恒定湿热 Humidity	<p>在 $40\pm 3^{\circ}\text{C}$、RH $93\%\pm 2\%$ 下放置 96 小时,取出后恢复 2 小时。 The temperature is at $40\pm 3^{\circ}\text{C}$, and at $93\%\pm 2\%$ RH after 96 hours, and cooled to room temperature for 2 hours.</p>	<p>外观无异常, 频率变化$\pm 5\text{ppm}$ 以内, 电阻变化 15% 以内 The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$</p>
3.9	耐焊接热 Resistance to Solder Heat	<p>引线端子应插入 $350\pm 5^{\circ}\text{C}$ 的焊接槽中 3 ± 0.5 秒或 $260\pm 5^{\circ}\text{C}$ 的焊接槽中 10 ± 0.5 秒, 插入深度为从引线末端至距底部 2mm 处, 而后放在自然环境中 1 小时, 再进行测试。 Lead terminals are immersed up to 1.5mm from resonator's body in soldering bath of $350\pm 5^{\circ}\text{C}$ for 3 ± 0.5 sec. And then resonator shall be measured after being placed in room temperature for 1 hour.</p>	<p>外观无异常, 频率变化$\pm 5\text{ppm}$ 以内, 电阻变化 15% 以内 The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$</p>
3.10	热冲击 Thermal shock	<p>在 -40°C 保持 30 分钟, $+85^{\circ}\text{C}$ 保持 30 分钟, 循环 10 次。 Should be satisfied after supplying the following temperature cycle (10 cycles). (Refer to Fig-4). Temperature shift from low to high, high to low shall be done in $1^{\circ}\text{C}/\text{min}$.</p> 	<p>外观无异常, 频率变化$\pm 5\text{ppm}$ 以内, 电阻变化 15% 以内 The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$</p>

4. PACKAGE 包装

4.1 Quantity of package:

100 pieces of crystal unit	per bag
1000 pieces of crystal unit	per inner box, 10 bags
10000 pieces of crystal unit	per carton, 10 inner boxes

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