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3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

Features

- Low frequency in small size SMD
- 0.9mm height ideal for high density circuit boards
- Seam sealed ceramic package offers excellent environmental & heat resistance
- Extended temperature -55°C to +125°C for industrial applications

Applications

- Wide range in communication & measuring equipment
- Commercial & Industrial applications
- Wireless communications

Key Electrical Specifications

Parameters	Min.	Typ.	Max.	Units	Notes
Frequency	32.768			kHz	
Operation Mode	Flexural Mode (Tuning Fork)				
Operating Temperature	-40		+85	°C	Option "blank"; See options
Storage Temperature	-55		+125	°C	
Frequency Tolerance @+25°C	-20		+20	ppm	Option "blank"; See options
Temperature Coefficient:	-0.040	-0.036		ppm/T ²	
Turn-over temperature:	+20	+25	+30	°C	
Equivalent series resistance (R1)			70		-40 ~ +85°C
			95	kΩ	-40 ~ +125°C
			95		-55 ~ +125°C
Shunt capacitance (C0)		0.9 ~ 1.2	2.0	pF	
Load capacitance (CL)	12.5			pF	Option "blank"; See options
Drive Level		0.1	0.5	μW	
Q value	10000	30000			
Aging	-3		+3	ppm	@25°C± 3°C First year
Insulation Resistance	500			ΜΩ	@ 100Vdc ± 15V



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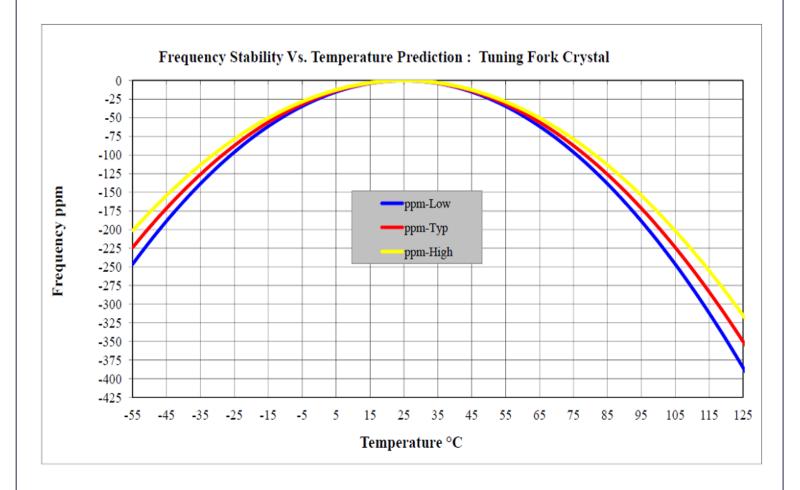


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Frequency vs. Temperature Characteristics





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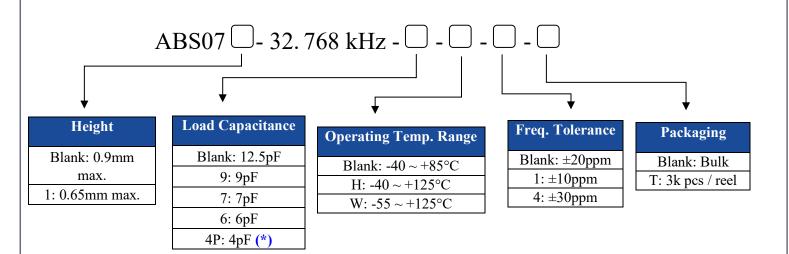


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Options and Part Identification (Left blank if standard)



(*) Only available with standard height=0.9mm max



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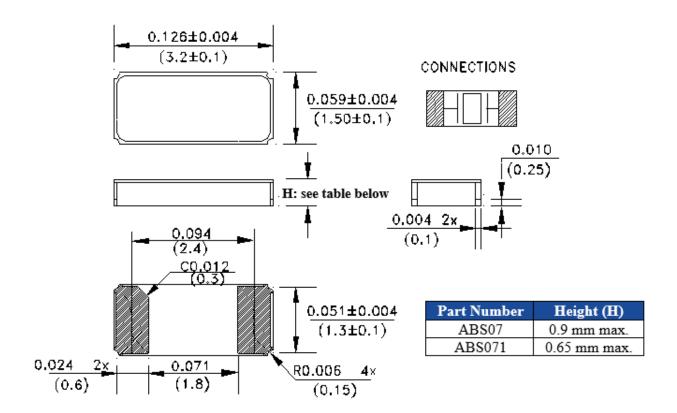


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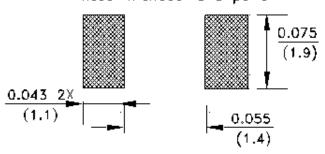


3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL Level = N/A

Mechanical Dimensions



Recommended land pattern



Note: Due to material availability, the outline and finish color of the component may vary. This variation in no way affects the electrical performance of the product.

Sealing Method = Seam Sealing

Dimensions: inches (mm)



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Reflow Profile [JEDEC J-STD-020]

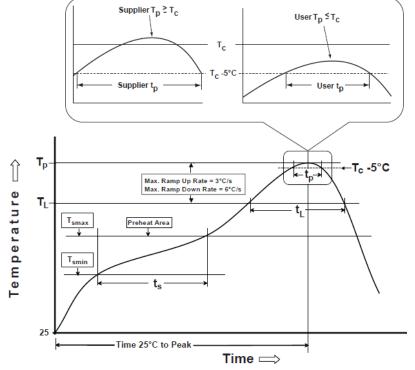


Table 1 **SnPb Eutectic Process** Classification Temperatures (Tc) Package Volume mm³ Volume mm³ Thickness <350 <u>></u>350 235 °C 220 °C <2.5 mm ≥2.5 mm 220 °C 220 °C

Table 2							
Pb-Free Process Classification Temperatures (T _c)							
<1.6 mm	260 °C	260 °C	260 °C				
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C				
>2.5 mm	250 °C	245 °C	245 °C				

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T _{smin})	100°C	150°C
Temperature maximum (T _{smax})	150°C	200°C
Time (T _{smin} to T _{smax}) (t _s)	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate (T _{smax} to T _P)	3°C/sec. max	3°C/sec. max
Liquidous temperature (T _L)	183°C	217°C
Time at liquidous (t _L)	60 - 150 sec.	60 - 150 sec.
Peak package body temperature (T _P)*	see Table 1	see Table 2
Time (t _p)** within 5°C of the specified classification temperature (T _C)	20 sec.	30 sec.
Ramp-down rate (T _p to T _{smax})	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

^{*}Tolerance for peak profile temperature (T_P) is defined as a supplier minimum and a user maximum.



^{**}Tolerance for time at peak profile temperature (tp) is defined as supplier minimum and a user maximum.

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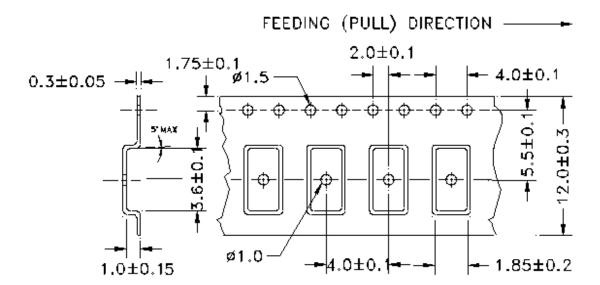
Check Inventory

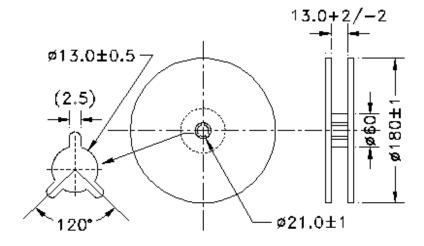


3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

Packaging

T=Tape and reel (3,000pcs/reel)





Dimensions: mm

ATTENTION: Abracon LLC's products are COTS - Commercial-Off-The-Shelf products; suitable for Commercial, Industrial and, where designated, Automotive Applications. Abracon's products are not specifically designed for Military, Aviation, Aerospace, Life-dependent Medical applications or any application requiring high reliability where component failure could result in loss of life and/or property. For applications requiring high reliability and/or presenting an extreme operating environment, written consent and authorization from Abracon LLC is required. Please contact Abracon LLC for more information.

